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structure generally adjacent to an engine tail cone 50 and within the outer engine case structure 42 to direct the engine core flow

Air which enters the fan section 22 is divided between a core flow through the core flow path 48 and a secondary flow through the secondary flow path 46. The core flow passes through the combustor section 26, the turbine section 28, then the augmentor section 30 where fuel may be selectively injected and burned to generate additional thrust through the exhaust liner section 32 and the exhaust liner 16. The secondary flow may be utilized for a multiple of purposes to include, for example, cooling and pressurization. The secondary flow as defined herein is any flow different from the primary combustion gas exhaust core flow.

The outer engine case structure 42 is mounted to the outer 15 exhaust duct 32D via a removable or retractable exhaust duct segment 32Ds via, for example, V-band clamps 33 due to delta pressures an order of magnitude higher than the inner engine structure 44 and the exhaust liner 16. The exhaust duct segment 32Ds may be a split circumferentially in one or more 20 places. That is, the duct segment 32Ds, in one disclosed non-limiting embodiment, includes a cylindrical member defined by a multiple of segments. It should be appreciated that rubber reinforced bellows or other seals may be utilized to permit some relative motion, yet still seal the exhaust duct 25 segment 32Ds between the outer engine case structure 42 and the outer exhaust duct 32D. Once unclamped the bellows may be readily forced away for interior access to the exhaust liner segment 18. That is, the duct segment 32D provides a seal for the secondary flow and generally axially extends along a 30 travel range of the retractable exhaust liner segment 18 (FIG.

The inner engine structure 44 is mounted to the exhaust liner 16 through the retractable exhaust liner segment 18 which may be loosened and then axially telescoped over 35 either the inner engine structure 44 or the exhaust liner 16 along the axis A after removal or retraction of the duct segment 32D (FIG. 3). The retractable exhaust liner segment 18, in one disclosed non-limiting embodiment, provides clearance for the tail cone 50 for a straight vertical engine instal-40 lation/removal movement transverse to the axis A (FIG. 4).

With reference to FIG. 5, the retractable exhaust liner segment 18 may be a split ring that is split circumferentially in one or more places (two segments 18A, 18B shown). That is, the retractable exhaust liner section 18 is essentially a cylin-45 drical member defined by a multiple of segments.

A flange 52 is located at the interface of each segment 18A, 18B to define one or more fastener apertures 54 (FIG. 6). Each flange 52 may be further supported by a gusset 56 to receive a fastener assembly 58 such as a nut and bolt through the 50 apertures 54. It should be appreciated that although two flanges 52 are illustrated for each segment 18A, 18B at a 180 degree displacement, it should be appreciate that only a single flange 52 may be utilized with radial flexing of the retractable exhaust liner segment 18 permitting movement thereof.

The retractable exhaust liner segment 18 may be manufactured of a nickel alloy base structure and a liner surface 60 coated with a high temperature ceramic material. It should be understood that any type of liner system such as a dual wall, single wall, cooled or uncooled will benefit herefrom. In 60 another disclosed, non-limiting embodiment, the liner surface 60 defines a lap joint 62 adjacent to the interface between the segments 18A', 18B' (FIG. 8). The lap joint 62 further insulates the interface.

The retractable exhaust liner segment 18 includes a locating feature 64. The locating feature 64 may be an indentation or other undulation to axially index the retractable exhaust

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liner segment 18 with respect to the inner engine structure 44 and the exhaust liner 16. In another disclosed, non-limiting embodiment, the locating feature 64' defines a step surface 66 which provides an inner surface 68 which is generally parallel to the inner surfaces of the inner engine structure 44 and the exhaust liner 16 (FIG. 10).

With reference to FIG. 11, another disclosed, non-limiting embodiment, includes a flange 70 that supports one or more captured fastener assemblies 72. Each captured fastener assembly 72 includes a T-Bolt 74 which is retained within one segment 18A' by a retainer 76. That is, the T-bolt 74 is pivotally retained within segment 18A'. Segment 18A' includes a slot 78 (FIG. 12) such that a nut 80 need only be loosened along the T-Bolt 74 then the T-bolt 74 pivoted along a bolt axis B through an open slot 82 in segment 18W' (FIG. 13) to assemble/disassemble segment 18B" from segment 18A" without any other separate components. This facilitates the reduction of Foreign Objet Damage (FOD).

With the best mode for carrying out the invention and the operation thereof having been described, certain additional features and benefits of the invention can now be more readily appreciated. For example, the retractable exhaust liner segment 18 facilitates tail cone clearance; provides a relatively uncomplicated design; eliminates seals and facilitates a selectively tight interface to provide backpressure and avoid wear from random vibrations.

It should be understood that relative positional terms such as "forward," "aft," "upper," "lower," "above," "below," and the like are with reference to the normal operational attitude of the vehicle and should not be considered otherwise limiting.

It should also be understood that like reference numerals identify corresponding or similar elements throughout the several drawings. It should also be understood that although a particular component arrangement is disclosed in the illustrated embodiment, other arrangements will benefit herefrom.

Although particular step sequences are shown, described, and claimed, it should be understood that steps may be performed in any order, separated or combined unless otherwise indicated and will still benefit from the present disclosure.

Although the different non-limiting embodiments have specific illustrated components, the embodiments of this invention are not limited to those particular combinations. It is possible to use some of the components or features from any of the non-limiting embodiments in combination with features or components from any of the other non-limiting embodiments.

The foregoing description is exemplary rather than defined by the limitations within. Various non-limiting embodiments are disclosed herein, however, one of ordinary skill in the art would recognize that various modifications and variations in light of the above teachings will fall within the scope of the appended claims. It is therefore to be understood that within the scope of the appended claims, the disclosure may be practiced other than as specifically described. For that reason the appended claims should be studied to determine true scope and content.

What is claimed is:

- 1. A retractable exhaust liner segment comprising:
- a first retractable exhaust liner segment which defines a first flange;
- a second retractable exhaust liner segment which defines a second flange;